

**Sangamner Taluka Sahakari Dudh Utpadak & Prakriya Sangh Ltd.**

- Office & Dairy - At. Ghulewadi (Amrutnagar), Po. Sangamner S.K., (422 608) Tal. Sangamner, Dist. Ahmednagar (M.S.)  
■ Phone & Fax - (02425) 225410, 225510, 226161, 226162 ■ Marketing - 225810 ■ Mo. 9552551461  
■ E-mail- pu2197@rediffmail.com ■ www.rajhans.milk.com

**Specification Of Cheddar Cheese**

Sr. No.	Description	Chemical Specification
1	Moisture %	Not more than 39%
2	Milk Fat on Dry Basis %	Not less than 48 %
3	Salt (added sodium Chloride) % by mass	Not more than 3.0%
4	Protein	Min 20%

Sr. No.	Description	Microbiological Specification
1	Coliform	Less than 90/g
2	E.Coli	Absent /0.1 g
3	Yeast & Mould	Not more than 250/g
4	Spore Count (Anaerobic)	Not more than 100/g

**Specification Of Process Cheese**

Sr. No.	Description	Chemical Specification
1	Moisture (%) by mass	Not more than 47 %
2	Milk Fat on Dry Basis (%) by mass	Not less than 40 %
3	Salt (added sodium Chloride) % by mass	3.0 (Max)
4	Protein	Min 20%

Sr. No.	Description	Microbiological Specification
1	SPC	Not more than 50000/g
2	Coliform	Not more than 10/g
3	E.Coli	Absent/g
4	Yeast & Mould	10/g
5	Spore Count (Anaerobic)	Absent in 1/g
6	Staph. Aureus	10/g
7	Salmonella	Absent in 25/gm
8	Listeria Monocytogenes	Absent in 25/gm
9	Shigella	Absent in 25/gm

Managing Director  
Sangamner Taluka Sahakari Dudh Utpadak &  
Prakriya Sangh Ltd., Sangamner, Dist : Ahmednagar